Ref: UNH-SGC-O-150034

The United Nations Human Settlements Programme (UN-Habitat) presents its compliments to the Permanent and Observer Missions to UN-Habitat and has the honour, on behalf of the Chair, to invite the latter to the thirty-seventh Meeting of Subcommittee on Policy and Programme of Work of the Committee of Permanent Representatives (CPR), which will be held on Monday, 16 February 2015, at 2.00pm in Conference Room 4 at the United Nations Office at Nairobi. The meeting will provide a briefing on the United Nations Conference on Housing and Sustainable Urban Development (Habitat III). The briefing will be done by the Habitat III Coordinator.

The Agenda of the meeting will be as follows:

1. Adoption of the provisional Agenda
2. Briefing and Discussion on Habitat III
3. Any other Matters

Documentations for this meeting will be shared prior to the meeting.

United Nations Human Settlements Programme avails itself of this opportunity to renew to the Permanent and Observer Missions to UN-Habitat the assurance of its highest consideration.