The United Nations Human Settlements Programme (UN-Habitat) presents its compliments to the Permanent and Observer Missions to UN-Habitat and has the honour, on behalf of the Chair, to invite the latter to the thirty first meeting of the Subcommittee of the Permanent Representatives (CPR) on Policy and Programme of Work to discuss the preparations for the twenty-fifth session of the Governing Council of UN-Habitat (GC25), specifically the theme of the GC 25. The Subcommittee meeting will take place on Wednesday 10 December 2014 in Conference Room 4 at 9:30 a.m.

The provisional agenda for the meeting is as follows:
1. Adoption of the provisional agenda.
2. Discussions on the theme of the GC25.
3. Any Other Matters.

Following the ongoing informal consultations on the theme of the GC25, the following three options have been suggested for further consideration and for discussions at the subcommittee level.

Option 1: “UN HABITAT’s Contribution to the Post-2015 Development Agenda in order to promote Sustainable Urban Development and Human Settlements” –

Sub Theme 1: “Enhancing Urban Rural Linkages across the Continuum of Human Settlements to Harness the Transformative Power of Urbanization for Sustainable Development.”

Sub Theme 2: “UN HABITAT’s role in Implementing the Post-2015 Development Agenda”

Option 2: “Enhancing Urban rural Linkages to Harness the Transformative Power of Urbanization for Sustainable Development.”

Option 3: “UN-Habitat’s contribution to the Post 2015 Development Agenda towards a Sustainable Urban Development and Human Settlements.”

United Nations Human Settlements Programme avails itself of this opportunity to renew to the Permanent and Observer Missions to UN-Habitat the assurance of its highest consideration.

3 December 2014

Permanent and Observer Mission to UN-Habitat
NAIROBI