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**UN HABITAT**

**Governing Council  
of the United Nations Human  
Settlements Programme**

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**Twenty-fourth session**  
Nairobi, 15–19 April 2013

### **Provisional agenda for the twenty-fifth session of the Governing Council of the United Nations Human Settlements Programme**

1. Opening of the meeting.
  2. Election of officers.
  3. Credentials.
  4. Adoption of the agenda and organization of work.
  5. Activities of the United Nations Human Settlements Programme, including coordination matters.
  6. Dialogue on the special theme for the twenty-fifth session of the Governing Council.
  7. Work programme of the United Nations Human Settlements Programme and budget of the United Nations Habitat and Human Settlements Foundation for the biennium 2016–2017.
  8. Provisional agenda and other arrangements for the twenty-sixth session of the Governing Council.
  9. Other matters.
  10. Adoption of the report of the session.
  11. Closure of the session.
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